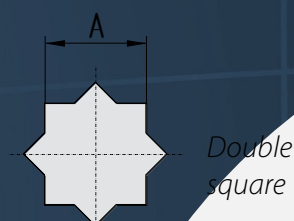
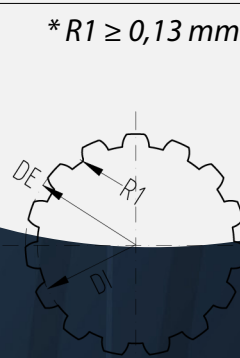
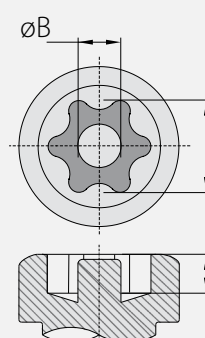
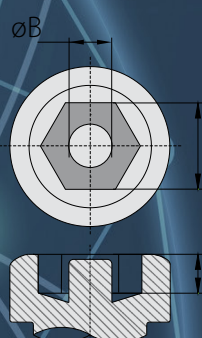
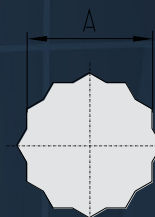


BM-259

catalogi.online



Double square



Rotatie Slagbroots Houders en
Tools:
• Specials

BRIGHETTI MECCANICA



Brocche speciali per profili interni/esterni

Special broaches for inner/outer profiles

I BROCCE SPECIALI PER PROFILI DENTATI

Si possono realizzare per cave interne e profili esterni
Se siete interessati a brocche speciali, non comprese nel presente Catalogo Generale, inviateci questa pagina debitamente compilata.
Sarà nostra cura rispondervi con la massima tempestività.

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Tel./Phone.: 0039 51 728168 E-mail: info@brighetti.it

Data/Date: _____

Società/Company: _____

Indirizzo/Address: _____

Tel./Phone: _____ Fax: _____

E-mail: _____

Contattare il Sig./Attention: _____

Tel./Phone: _____

Materiale da brocciare/Material to broach: _____ Q.tà/Q.ty: _____

Indicare se si tratta di broccia
Special broach for



per interni
Internal form



per esterni
External form

Broccia a denti scanalati

N° denti (Z) _____
Diametro Interno (DI) _____
Diametro Esterno (DE) _____
Misura del dente su DE (L1) _____
Misura del dente su DI (L2) _____
*Raggio di punta (R1) _____

Spline broach

N° of teeth (Z) _____
Inside diameter (DI) _____
Outside diameter (DE) _____
Measure of the teeth on DE (L1) _____
Measure of the teeth on DI (L2) _____
*Internal Radius (R1) _____

Broccia a denti evolventi

N° denti (Z) _____
Diametro Interno (DI) _____
Diametro Esterno (DE) _____
Modulo (M) _____
Angolo di pressione _____
*Raggio di punta (R1) _____

Involute broach

N° of teeth (Z) _____
Inside diameter (DI) _____
Outside diameter (DE) _____
Module (M) _____
Pressure angle _____
*Internal Radius (R1) _____

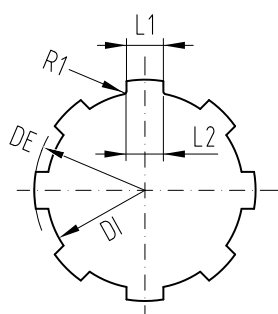
Broccia dentata

N° denti (Z) _____
Diametro Interno (DI) _____
Diametro Esterno (DE) _____
Raggio di punta (R1) _____
Angolo fra i denti (A1) _____
Angolo del dente (A2) _____

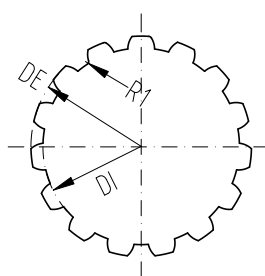
Serration broach

N° of teeth (Z) _____
Inside diameter (DI) _____
Outside diameter (DE) _____
Internal Radius (R1) _____
Angle between teeth (A1) _____
Angle of the tooth (A2) _____

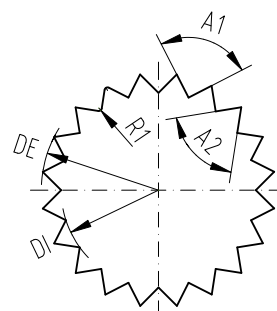
* $R1 \geq 0,13 \text{ mm}$



* $R1 \geq 0,13 \text{ mm}$



* $R1 \geq 0,13 \text{ mm}$

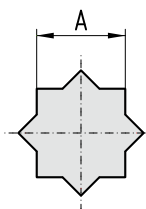




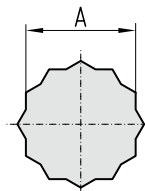
Brocche speciali derivate dalle brocche STD

STD derived special broaches

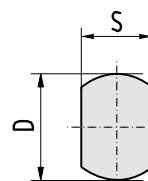
I Per questo tipo di figura è sufficiente indicare le quote "A" per il doppio quadro o doppio esagono, e le quote "D" e "S" per il doppio "D".



Doppio quadro
Double square



Doppio esagono
Double hexagon



Doppio "D"
Double "D"

Brocche speciali per viti antimanomissione

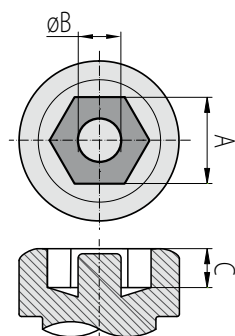
Special broaches to anti-tamper screws



I Produciamo brocche speciali che creano nella testa della vite una figura poligonale Esagonale (G...V) o Torx® (G...TV) con al centro un perno. L'accesso a questo tipo di viti antimanomissione, è consentito solo con chiavi speciali. Sono disponibili a magazzino alcune misure di brocche speciali, come da seguente tabella.

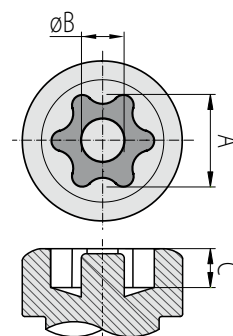
GB Anti-tamper screws is a special configuration of the screw heads that it's can be try only with a special keys for their handling. We can supply special broaches and milling tools, to obtain the hollow and the pin to the polygonal figure Hexagonal (G...V) or Torx (G...TV) Check, with the tables below, which kind of profile may to get.

ARTICOLO (materiale) ITEM (material)	A	øB	C
HSS			
G □ V-E-3	3	1,5	2,5
G □ V-E-4	4	2,1	3
G □ V-E-5	5	2,8	3,5
G □ V-E-6	6	2,9	4
G □ V-E-8	8	3,9	6



specificare la misura della broccia (es.: G8V..., G12V..., ecc)
specify the size of the broach (es.: G8V..., G12V..., etc)

ARTICOLO (materiale) ITEM (material)	A	øB	C
HSS			
GT □ V - T15	T15	1	1,4
GT □ V - T20	T20	1,4	1,6
GT □ V - T25	T25	1,8	2
GT □ V - T27	T27	2	2,4
GT □ V - T30	T30	2,5	3
GT □ V - T40	T40	3	3,3
GT □ V - T45	T45	3,2	4
GT □ V - T50	T50	3,6	4,5



specificare la misura della broccia (es.: GT8V..., GT12V..., ecc)
specify the size of the broach (es.: GT8V..., GT12V..., etc)

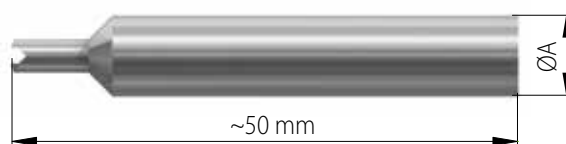
In questi articoli possiamo eseguire i seguenti rivestimenti: **WONDER, TiN, INOX PLUS e ZIRINOS** > vedi pag.18

Available coatings for the up above mentioned items: **WONDER, TiN, INOX PLUS and ZIRINOS** > see page 18



Mini fresa a carotare per cava viti antimanomissione

Mini milling core drilling for anti tampering screws



ARTICOLO (materiale) ITEM (material)	ØA (mm)
FG8	8 a richiesta on request
FG12	12



DISEGNO PER ORDINI DI BUSSOLE SPECIALI

TECHNICAL DRAWING FOR ORDERING SPECIAL BUSHES

I Se siete interessati a bussole speciali non comprese nel presente Catalogo, inviateci questa pagina debitamente compilata; sarà nostra cura servirVi al meglio e con la massima tempestività.

GB If you are interested in special bushes, not included in this Catalogue, please fill this page in and send it to us: we shall do our best to provide you with prompt efficient service.

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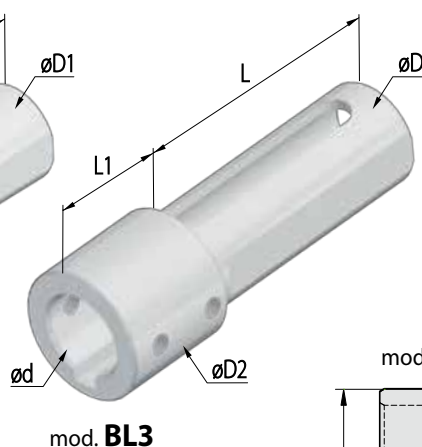
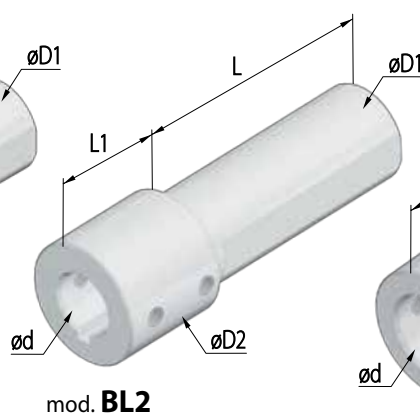
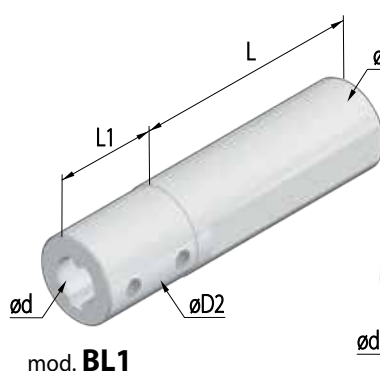
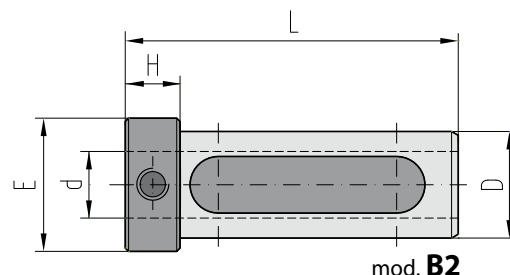
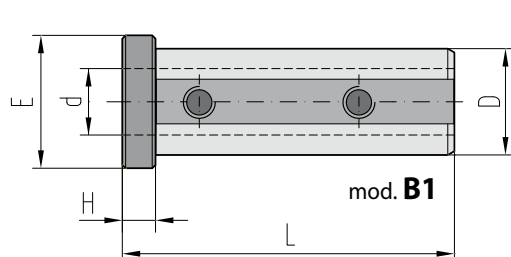
Società/Company: _____ Indirizzo/Address: _____

Tel./Phone: _____ E-mail: _____

Q.tà/Q.ty: _____

BUSSOLE CILINDRICHE

CYLINDRICAL BUSHES

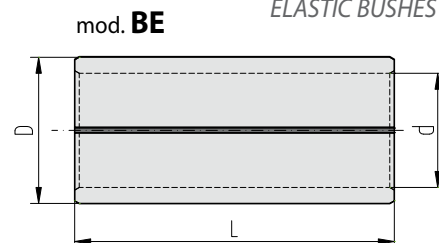


BUSSOLE CON PASSAGGIO DEL REFRIGERANTE

BUSHES WITH FLOW OF COOLING LIQUID

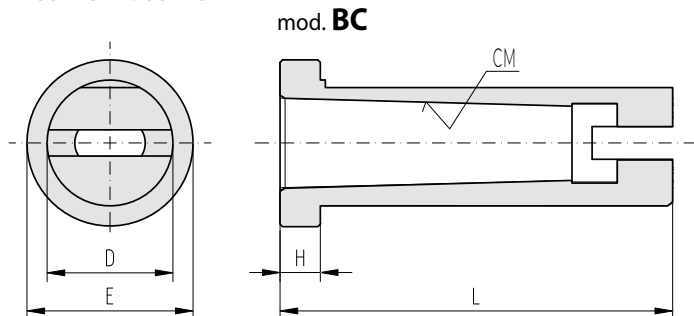
BUSSOLE ELASTICHE

ELASTIC BUSHES



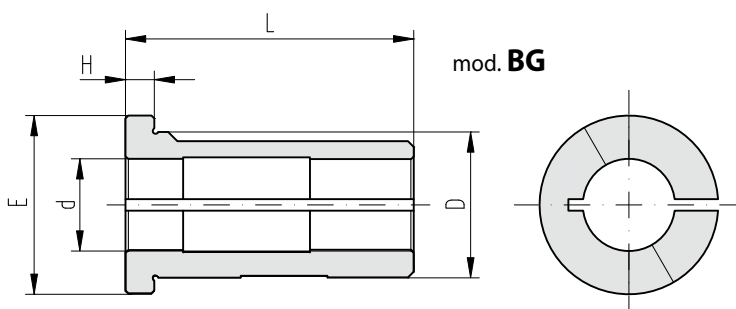
BUSSOLE CONICHE

CONICAL BUSHES



BUSSOLE ELASTICHE PER BARRE ANTIVIBRANTI

ELASTIC BUSHES FOR VIBRATION DAMPER BARS



mod.	d	L	L1	H	E	D	D1	D2	CM

Compilare la tabella, scegliendo il modello di Bussola di riduzione a cui si è interessati con la sua relativa sigla.

Compilare poi manualmente il resto della tabella indicando le quote da ottenere

Fill in the table, choosing the type of reduction Bush you are interested in with its relative code, then fill in manually and indicate the dimensions to obtain



DISEGNO PER ORDINI DI CODOLI SPECIALI

TECHNICAL DRAWING FOR ORDERING SPECIAL PULL STUDS

I Se siete interessati a codoli speciali non compresi nel presente catalogo, inviateci questa pagina debitamente compilata; sarà nostra cura servirVi al meglio e con la massima tempestività.

GB If you are interested in special Pull Studs not included in this Catalogue, please fill this page in and send it to us: we shall do our best to provide you with prompt, efficient service.

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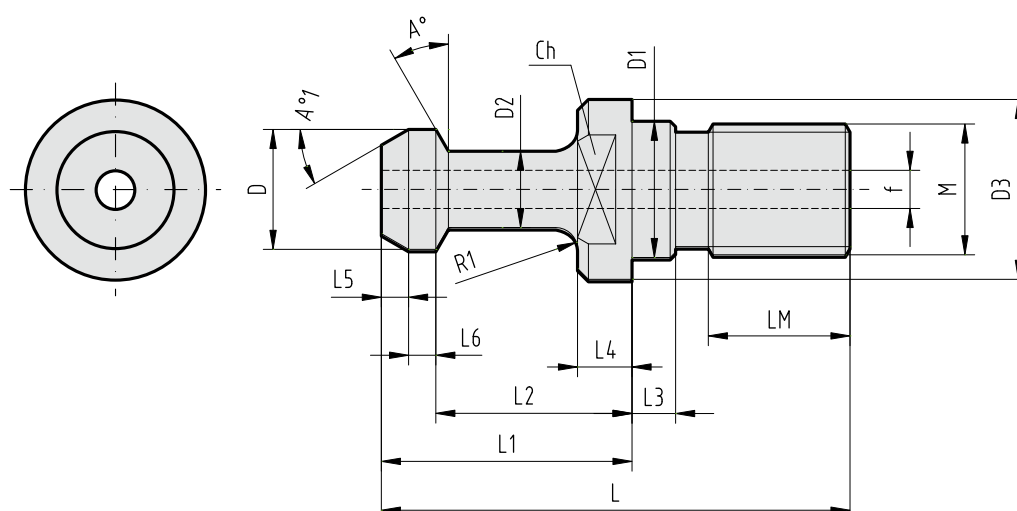
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Società/Company: _____

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Tel/Phone: _____ E-mail: _____

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M	L	L1	L2	L3	L4	L5	L6	LM

D	D1	D2	D3	f	A°	A°1	R1	Ch



info@aiebv.com

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KvK 20040320 • BTW nr. 005358012B01 • IBAN NL33 RABO 0141 2525 10 • BIC RABONL2U