

Styli and Fixtures Promotion

2025·2026

Valid from October 1, 2025
until May 31, 2026



Mitutoyo

Styli for CMM *Made in Germany*

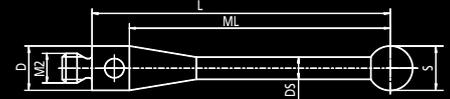
Mitutoyo styli are made to the highest standards to ensure maximum quality and performance. Precision machined components made from the finest quality materials and Grade 5 (DIN 5401:2002) styli balls set the base for high accuracy CMM measurement. Longstanding experience and expertise are used to craft our styli product range with a passion right in the heart of Germany.

M2 Styli

Stylus M2 ruby ball
stainless steel shaft,
base stainless steel



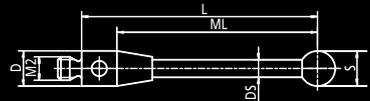
Code	Thread	S mm	L mm	ML mm	Renishaw Equivalent	List Price €	Promotion Price €
K651012	M2	1	10	4,9	A-5000-7806	30,00	24,00
K651014	M2	2	10	6,5	A-5000-7807	21,00	17,00
K651017	M2	4	10	10	A-5000-4154	24,00	19,00
K651019	M2	2	20	15,3	A-5000-3603	25,00	20,00
K651021	M2	3	20	17,5	A-5000-4160	26,00	21,00
K651022	M2	4	20	20	A-5000-4161	27,00	22,00
K651024	M2	6	10	10	A-5000-4156	37,00	30,00



Stylus M2 ruby ball
carbide shaft,
base stainless steel



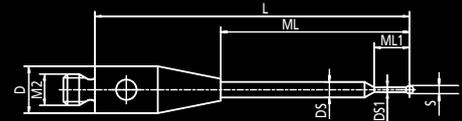
Code	Thread	S mm	L mm	ML mm	Renishaw Equivalent	List Price €	Promotion Price €
K651197	M2	0,5	20	7	A-5003-1345	134,00	107,00
K651248	M2	1	20	7	A-5000-7808	51,00	41,00
K651249	M2	1	20	12,5	A-5003-0033	56,00	45,00
K651251	M2	2	20	15	A-5003-3822	56,00	44,00
K651253	M2	3	20	17	A-5003-0938	60,10	46,00
K651256	M2	1	27,5	20,5	A-5000-8663	71,00	57,00
K651257	M2	1,5	30	22,5	A-5003-0035	60,10	48,00
K651258	M2	2	30	22,5	A-5003-0036	55,00	44,00
K651263	M2	2	40	32,5	A-5003-0037	60,10	48,00
K651322	M2	1	52	37		72,00	58,00



Stylus M2 ruby ball
stepped carbide shaft,
base stainless steel



Code	Thread	S mm	L mm	ML mm	ML 1 mm	Renishaw Equivalent	List Price €	Promotion Price €
K651233	M2	0,3	10	4	2,25	A-5000-7800	114,00	91,00
K651235	M2	0,5	20	12	2		113,00	90,00
K651276	M2	0,5	10	4	3	A-5000-7805	103,00	82,00



Extension M2 steel
stainless steel



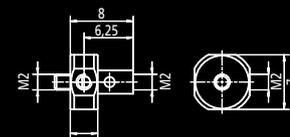
Code	Thread	L mm	D mm	Renishaw Equivalent	List Price €	Promotion Price €
K651038	M2	10	3	A-5004-7585	13,00	10,00
K651039	M2	20	3	A-5004-7586	14,00	11,00
K651040	M2	30	3	A-5004-7591	15,00	12,00
K651041	M2	40	3	A-5004-7611	17,00	14,00



5-way stylus holder M2
stainless steel, rotatable



Code	Thread	L mm	ML mm	D mm	List Price €	Promotion Price €
K651058	M2	7,5	6	7	46,00	37,00



M2 Starter kit



Material	Description	qty.	Thread	List Price €	Promotion Price €
K651376	Styli Kit M2 Starter	8	M2	166,00	133,00

Code	Description	qty.	ø S mm	L mm
K651376	Styli Kit M2 Starter			
K651012	Stylus, stainless steel	1	1	10
K651019	Stylus, stainless steel	1	2	20
K651021	Stylus, stainless steel	1	3	20
K651022	Stylus, stainless steel	1	4	20
K651038	Extension, stainless steel	1		10
K651039	Extension, stainless steel	1		20
K651223	Pin spanner ø 1.2 mm	2		23



Visit our styli web catalogue

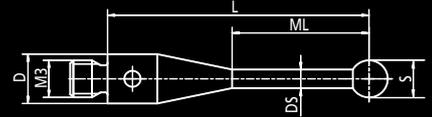
M3 Styli

Stylus M3 ruby ball
stainless steel shaft,
base stainless steel



Code	Thread	S mm	L mm	ML mm	Renishaw Equivalent	List Price €	Promotion Price €
K651146	M3	1	21	4	A-5000-3551	34,00	27,00
K651147	M3	2	21	8	A-5000-3552	29,00	23,00
K651148	M3	3	21	12	A-5000-3553	30,00	24,00
K651151	M3	4	31	27	A-5000-3554	32,00	26,00
K651152	M3	5	31	31	A-5000-7648	35,00	28,00

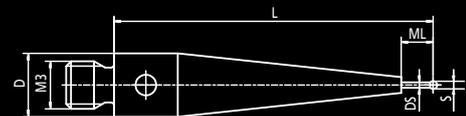
Please, note that in case a short ML length vs. a high total length L is listed, the base extends to the long conical shape that is visible in the drawing below.



Stylus M3 ruby ball
carbide shaft,
base stainless steel



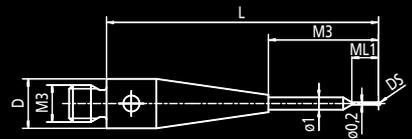
Code	Thread	S mm	L mm	ML mm	Renishaw Equivalent	List Price €	Promotion Price €
K651111	M3	0,5	20	2	A-5000-7632	131,00	105,00
K651329	M3	1	22	12		64,00	51,00
K651330	M3	1	32	25		61,00	49,00
K651119	M3	1,5	30	22,5	A-5003-0051	60,10	48,00
K651109	M3	2	20	14,8		43,00	34,00
K651120	M3	2	30	22,5	A-5003-0052	55,00	44,00
K651127	M3	2	40	32,5	A-5003-0053	60,10	48,00
K651133	M3	4	50	46	A-5003-0061	64,40	52,00



Stylus M3 ruby ball
stepped carbide shaft,
base stainless steel



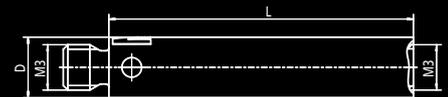
Code	Thread	S mm	L mm	ML mm	ML 1 mm	Renishaw Equivalent	List Price €	Promotion Price €
K651106	M3	0,3	21,9	8,85	2,16	A-5555-0273	66,00	38,00
K651105	M3	0,5	21,8	8,75	2,25		64,00	51,00



Extension M3 steel
stainless steel



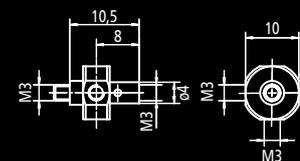
Code	Thread	L mm	D mm	Renishaw Equivalent	List Price €	Promotion Price €
K651156	M3	10	4	A-5004-7609	12,00	8,00
K651157	M3	20	4	A-5004-7583	17,00	8,00
K651158	M3	30	4	A-5555-0286	19,00	9,00
K651159	M3	35	4	A-5004-7584	16,00	13,00



5-way stylus holder M3
stainless steel, rotatable



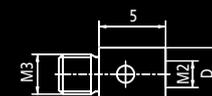
Code	Thread	L mm	ML mm	D mm	Renishaw Equivalent	List Price €	Promotion Price €
K651169	M3	13	9	10	A-5000-7610	55,00	40,00



Adapter M3 to M2 steel
stainless steel



Code	Thread	L mm	D mm	Renishaw Equivalent	List Price €	Promotion Price €
K651170	M3	5	4	A-5004-7592	12,00	8,00



Styli Kit M3 Starter
Steel styli and extensions



Material	Description	qty.	Thread	List Price €	Promotion Price €
K651380	Styli Kit M3 Starter	9	M3	236,00	189,00

Code	Description	qty.	ø S mm	L mm
K651380	Styli Kit M3 Starter			
K651146	Stylus, stainless steel	1	1	21
K651147	Stylus, stainless steel	1	2	21
K651148	Stylus, stainless steel	1	3	21
K651151	Stylus, stainless steel	1	4	31
K651152	Stylus, stainless steel	1	5	31
K651157	Extension, stainless steel	1		20
K651159	Extension, stainless steel	1		35
K651223	Pin spanner ø 1.2 mm	2		

Visit our CMM fixtures web catalogue



Fixtures for CMM

- Compatible with any CMM
- Ready for the Pallet Receiver System PRS for exact repositioning
- Significant enhancement of the quality control process

Material	pcs.	Base plate	List Price €	Promotion Price €
K551048	59	250 x 250 mm	1.095	876,00
K551549	98	500 x 400 mm	2.041,00	1.633,00
K551217	5	PRS plate	1.193	954,00

eco-fix Kit S

Part No. K551048

- 59-piece modular clamping kit
- Includes 250 x 250 mm base plate



eco-fix Kit L

Part No. K551549

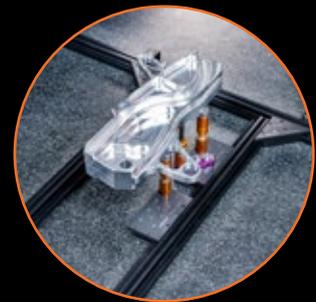
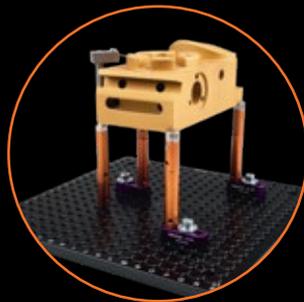
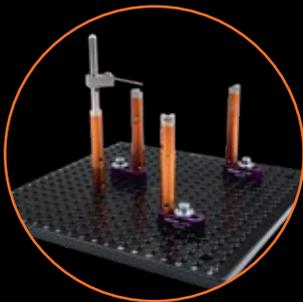
- 98-piece modular clamping kit
- Includes 500 x 400 mm base plate



Pallet Receiver System Plate

Part No. K551217

- Handles and spheres for the eco-fix pallet included
- Suits 250 mm and 500 mm base plates



Ultra-flexible CMM fixturing

- Quick change of the base dimension
- Fast repositioning and set-up

Material	pcs.	Base plate	List Price €	Promotion Price €
K551279	31	ca. 800x 500 mm	1.283	1.026

eco-fix rail Kit S

Part No. K551279

- 31-piece modular clamping kit
- Base adjustable up to approx. 800 x 500 mm



FixtureBuilder Software

Optimum utilisation of the eco-fix kits on offer

The free of charge software FixtureBuilder enables the user to easily plan and set up his CMM fixture in just a few minutes. Repeatable fixturing has never been easier and at a better price performance ratio. FixtureBuilder is a software tool that allows users to create virtual clamping fixtures quickly and easily.

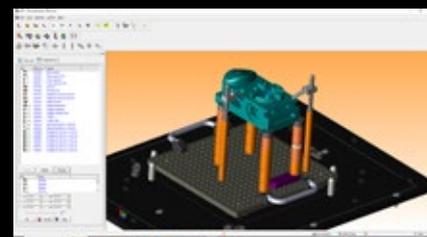
FixtureBuilder advantages

- Fixture building by mouse click
- Parts list with material overview
- Documented structure
- Assembly instruction
- Multiple data formats for file data import and export
- Load the fixture to your CMM software

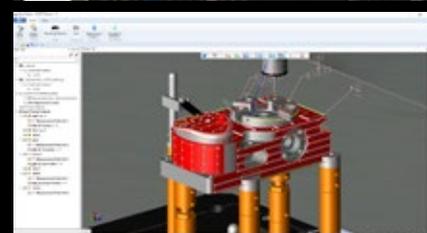
Free download



Building process



Finished fixture



Fixture and part transferred to CMM software

Fixtures for Vision Measuring Machines



- Magnetic holders are required, to attach the fixture to the machine frame.
- See the tables below

Model	frame	Part no. X	qty. axis	Part no. Y	qty. axis
QV-Active	202	K551316	2	K551063	2
QV-Active	404	K551063	2	K551316	2
QV	302	K550989	2	K551063	2
QV	404	K550989	2	K550989	2

Material	pcs.	Base plate	List Price €	Promotion Price €
K551340	29	250 x 250 mm	1.727	1.382
K551341	49	500 x 400 mm	3.498	2.798

opti-fix Kit 202

Part No. K551340

- 29-piece modular clamping kit
- For 202 and 302 frame machines
- Clamping of parts on the machine glass
- Clamping of rotationally symmetric parts

opti-fix Kit 404

Part No. K551341

- 49-piece modular clamping kit
- For 404 frame
- Clamping of parts on the machine glass
- Clamping of rotationally symmetric parts
- Clamping with vises

Material	Description	List Price €	Promotion Price €
K550989	Magnetic holder L = 35 H = 27,5	186,00	149,00
K551063	Magnetic holder L = 25 H = 27,5	181,00	145,00
K551296	Magnetic holder L = 35 H = 41,5	175,00	140,00
K551316	Magnetic holder L = 20 H = 27,5	181,00	145,00

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Fits every condition.

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* For further details, please contact your local Mitutoyo Sales organisation.



MiSTAR optimised accessories

eco-fix clamping system kits

K551048 eco-fix kit S 250 x 250 mm base plate

K551549 eco-fix kit L 500 x 400 mm base plate



- Modular fixturing system
- Easily reproducible structures
- Practice-oriented and economical
- Ensures optimal accessibility
- Universal set up

K551217 Pallet Receiver Plate

- 3-point positioning
- Only 1x datuming of the same part required
- Enables semi-automatic serial measurements
- Easy and safe repositioning on the CMM
- Handles and spheres for the eco-fix pallet included
- Suits 250 mm and 500 mm base plates



MiSTAR Styli kit

- High quality styli kit
- Optimised for MiSTAR application
- Practice-oriented and economical
- For scanning and touch probe application



Code	Description	qty.	ø S mm	L mm
K651445	Styli Kit M2/M3 MiSTAR			
K651256	Stylus, tungsten carbide	1	1	27,5
K651258	Stylus, tungsten carbide	2	2	30
K651435	Stylus SiN, tungsten carbide	1	3	40
K651347	Stylus, CFC	5	4	50
K651101	Knuckle/swivel joint, stainl. steel	1		17,2
K651409	Adapter, CFC	1		30
K651058	5-way stylus holder, rotatable	1		7,5
K651223	Pin spanner ø 1.2 mm	2		23

Material	Description	qty.	Thread	List Price €	Promotion Price €
K651445	Styli Kit M2/M3 „MiSTAR“ Ruby	14	M2/M3	857,00	686,00

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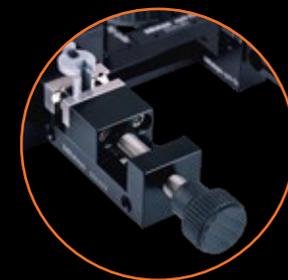
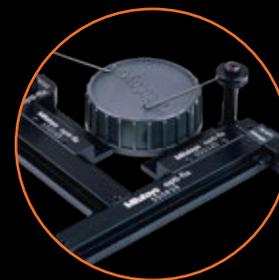


QV-Active optimised accessories

opti-fix clamping system kits

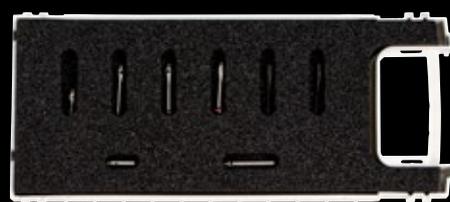
202 frame kit K551340
404 frame kit K551341

- The toothed rails allow measurements with transmitted light
- Parts for building a profile angle
- Clamping of rotationally symmetrical parts
- Clamp items directly on the glass of the machine
- The opti-fix vise included for further clamping options



M2 Starter kit

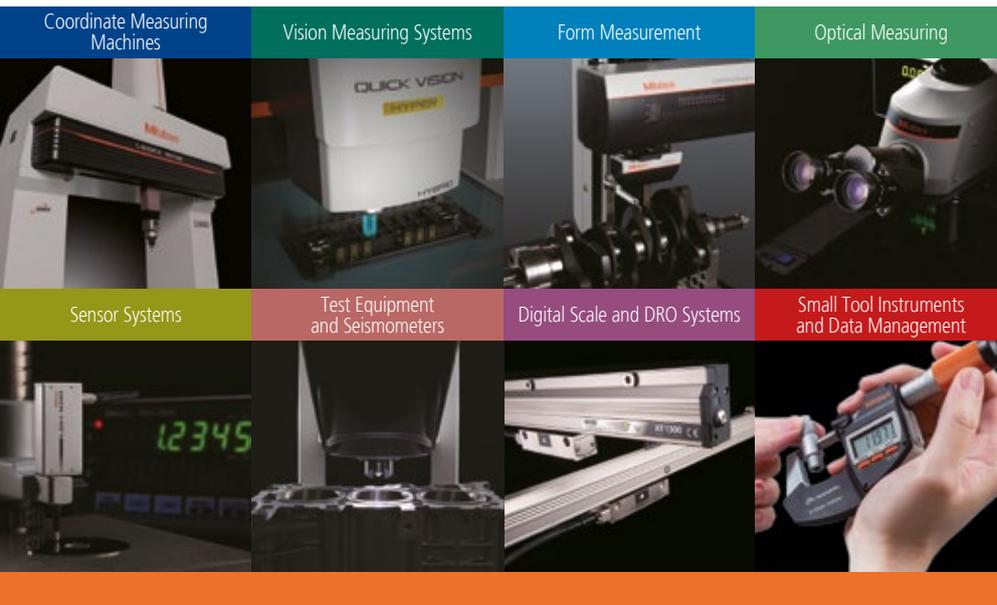
- Cost effective starter kit
- Optimised for touch probe application



Material	Description	qty.	Thread	List Price €	Promotion Price €
K651376	Styli Kit M2 Starter	8	M2	166,00	133,00

Code	Description	qty.	ø S mm	L mm
K651376	Styli Kit M2 Starter			
K651012	Stylus, stainless steel	1	1	10
K651019	Stylus, stainless steel	1	2	20
K651021	Stylus, stainless steel	1	3	20
K651022	Stylus, stainless steel	1	4	20
K651038	Extension, stainless steel	1		10
K651039	Extension, stainless steel	1		20
K651223	Pin spanner ø 1.2 mm	2		23

Valid from October 1, 2025 until May 31, 2026. We reserve the right to make technical changes and developments; these prices only apply to business customers; all prices are understood to be net prices in EURO + VAT - further information is obtainable from www.mitutoyo.eu. Delivery and prices of products offered herein are valid while supplies last. Technical changes, mistakes, and printing errors excepted.



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