

**SPIEBAAN COMBINATIES****Metrisch**

DIN 6885

| GAT<br>Diam. Ø | SPIEBAAN<br>Breedte | RUGBREEDTE<br>Drukrees |
|----------------|---------------------|------------------------|
| mm             | mm                  | type                   |
| 6              | 2                   | I                      |
| 7              |                     |                        |
| 8              |                     |                        |
| 9              | 3                   | I                      |
| 10             |                     |                        |
| 11             |                     |                        |
| 12             | 4                   | II                     |
| 13             |                     |                        |
| 14             |                     |                        |
| 15             | 5                   | II                     |
| 16             |                     |                        |
| 17             |                     |                        |
| 18             | 6                   | III                    |
| 19             |                     |                        |
| 20             |                     |                        |
| 22             |                     |                        |
| 24             | 8                   | III                    |
| 25             |                     |                        |
| 26             |                     |                        |
| 27             |                     |                        |
| 28             |                     |                        |
| 30             | 10                  | IV                     |
| 32             |                     |                        |
| 34             |                     |                        |
| 35             |                     |                        |
| 36             |                     |                        |
| 38             |                     |                        |
| 40             | 12                  | IV                     |
| 42             |                     |                        |
| 44             |                     |                        |
| 45             | 14                  | IV                     |
| 46             |                     |                        |
| 48             |                     |                        |
| 50             |                     |                        |
| 52             | 16                  | V                      |
| 54             |                     |                        |
| 55             |                     |                        |
| 56             |                     |                        |
| 58             |                     |                        |
| 60             | 18                  | V                      |
| 62             |                     |                        |
| 64             |                     |                        |
| 65             |                     |                        |
| 70             |                     |                        |
| 75             | 20                  | VI                     |
| 80             |                     |                        |
| 85             |                     |                        |
| 90             | 22                  | VI                     |
| 95             |                     |                        |
| 100            |                     |                        |
| 105            | 25                  | VI                     |
| 110            |                     |                        |
| 115            |                     |                        |
| 120            | 28                  | VII                    |
| 130            |                     |                        |
| 140            | 32                  | VIII                   |
| 150            |                     |                        |
| 210            | 36                  | IX                     |
|                | 40                  | IX                     |
|                | 45                  | IX                     |

**Inch**

DIN 6885

| GAT<br>Diam. Ø | SPIEBAAN<br>Breedte | RUGBREEDTE<br>Drukrees |
|----------------|---------------------|------------------------|
| inch           | inch                | type                   |
| 1/4            | 1/16                | I                      |
| 5/16           |                     |                        |
| 3/8            |                     |                        |
| 7/16           | 3/32                | I                      |
| 1/2            |                     |                        |
| 9/16           |                     |                        |
| 9/16           | 1/8                 | II                     |
| 5/8            |                     |                        |
| 5/8            |                     |                        |
| 11/16          | 5/32                | II                     |
| 3/4            |                     |                        |
| 13/16          |                     |                        |
| 7/8            | 3/16                | II                     |
| 15/16          |                     |                        |
| 1              |                     |                        |
| 1.1/16         |                     |                        |
| 1.1/8          | 1/4                 | III                    |
| 1.3/16         |                     |                        |
| 1.1/4          |                     |                        |
| 1.5/16         |                     |                        |
| 1.3/8          |                     |                        |
| 1.7/16         | 5/16                | III                    |
| 1.1/2          |                     |                        |
| 1.9/16         |                     |                        |
| 1.5/8          |                     |                        |
| 1.11/16        | 3/8                 | III                    |
| 1.3/4          |                     |                        |
| 1.11/16        |                     |                        |
| 1.3/4          |                     |                        |
| 1.11/16        |                     |                        |
| 1.3/4          | 7/16                | IV                     |
| 1.11/16        |                     |                        |
| 1.3/4          |                     |                        |
| 1.13/16        | 3/8                 | IV                     |
| 1.7/8          |                     |                        |
| 1.13/16        |                     |                        |
| 1.7/8          |                     |                        |
| 1.15/16        | 1/2                 | IV                     |
| 2              |                     |                        |
| 2.1/16         |                     |                        |
| 2.1/8          |                     |                        |
| 2.3/16         |                     |                        |
| 2.1/4          | 5/8                 | V                      |
| 2.5/16         |                     |                        |
| 2.3/8          |                     |                        |
| 2.7/16         |                     |                        |
| 2.1/2          |                     |                        |
| 2.5/8          | 3/4                 | V                      |
| 2.3/4          |                     |                        |
| 2.7/8          |                     |                        |
| 2.15/16        | 3                   |                        |
| 3              |                     |                        |
| 3.1/2          |                     |                        |
| 3.1/4          |                     |                        |