

## RICHTWAARDEN VOOR BOREN / TAPPEN

### UNC

ISO Unfied - grove draad

Afmeting <b>UNC</b>	Gangen per inch	Voorboor Ø mm	
		Snijtap	Roltap
No.2	56	1.8	2.0
No.3	48	2.0	2.3
No.4	40	2.35	2.6
No.5	40	2.65	2.9
No.6	32	2.85	3.2
No.8	32	3.5	3.8
No.10	24	3.9	4.4
No.12	24	4.5	5.0
1/4	20	5.1	5.8
5/16	18	6.6	7.3
3/8	16	8.0	8.8
7/16	14	9.4	10.3
1/2	13	10.8	11.9
9/16	12	12.2	13.3
5/8	11	13.5	14.8
3/4	10	16.5	17.9
7/8	9	19.5	21.0
1	8	22.25	24.0
1.1/8	7	25.0	
1.1/4	7	28.0	
1.3/8	6	30.5	
1.1/2	6	34.0	
1.3/4	5	39.5	
2	4.1/2	45.0	

### UNF ISO Unfied

- fijne draad

Afmeting <b>UNF</b>	Gangen per inch	Voorboor Ø mm	
		Snijtap	Roltap
No.2	64	1.8	2.0
No.3	56	2.1	2.3
No.4	48	2.4	2.6
No.5	44	2.7	2.9
No.6	40	2.95	3.2
No.8	36	3.5	3.9
No.10	32	4.1	4.5
No.12	28	4.7	5.1
1/4	28	5.5	6
5/16	24	6.9	7.5
3/8	24	8.5	9.1
7/16	20	9.9	10.6
1/2	20	11.5	12.1
9/16	18	12.9	13.7
5/8	18	14.5	15.3
3/4	16	17.5	18.3
7/8	14	20.5	21.4
1	12	23.25	24.5
1.1/8	12	26.5	
1.1/4	12	29.5	
1.3/8	12	33.0	
1.1/2	12	36.0	

### BSPT (Rc)

Conische Whitword Gasdraad (1:16)

Afmeting <b>RC</b>	Gangen per inch	Voorboor	Voorboor	Draad- diepte ET mm	Boor- diepte BT mm
		Ø d1 mm cilindrisch	Ø D1 mm conisch		
1/16	28	6.3	6.49	9.31	10.1
1/8	28	8.3	8.5	9.31	10.1
1/4	19	11.0	11.35	12.37	15.0
3/8	19	14.5	14.85	12.77	15.4
1/2	14	18.1	18.49	16.83	20.5
3/4	14	23.5	23.98	18.13	21.8
1	11	29.6	30.11	21.42	26.0
1.1/4	11	38.1	38.78	23.72	28.3
1.1/2	11	44.0	44.67	23.72	28.3
2	11	55.36	56.48	28.02	32.6
2.1/2	11	71.1	72.0	31.32	37.1
3	11	83.6	84.71	34.42	40.2

