Keyseating Broaches

1/16 thru 1-1/2 inch sizes | 2mm thru 25mm

Applications: **Hansford Davis Keyseating Machine Models 4, 5, and 15**

Type AF – Inch

Keyseating Broaches feature superior tooth design and are ground to precision keyway tolerances. Sizes for cutting the most common keyway widths are available.
TiN or TiAlN coatings available.

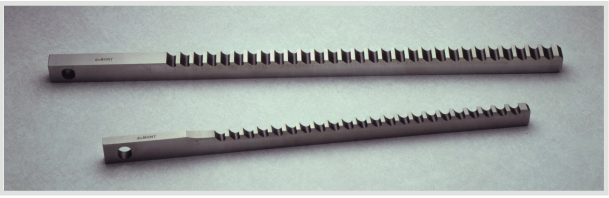
Broach Size (inch)	Overall	Tooth Height	Tooth	EDP No. duMONT	EDP No. Hassay Savage
1/16*	16	3/8	3/8	55550	10701
3/32*				55551	10702
1/8*		7/16		55552	10703
5/32*		1/2		55553	10704
3/16		9/16		55554	10705
1/4		3/4		55555	10707
5/16		7/8	17/32	55557	10709
3/8				55559	10711
7/16		1		-	10713
3/16	20	3/8	3/8	-	10706
1/4		3/4		55556	10708
5/16		7/8	17/32	55558	10710
3/8				55560	10712
7/16		1	11/32	55561	10714
1/2			17/32	55562	10715
9/16				55563	10716
5/8				55564	10717
3/4				55565	10718
7/8				55566	10719
1				55567	10720

*Reinforced body width 3/16" thick

Type AFS – Inch

Staggered Tooth AFS Type Keyseating Broaches provide a stagger tooth design, promoting an efficient cut. **TiN or TiAlN coatings available.**

Broach Size (inch)	Overall Length	Tooth Height	EDP No. duMONT
3/8	20	1	55601
7/16			55603
1/2			55604
9/16			55605
5/8			55606
3/4			55607
7/8			55608
1			55609
1-1/8		1-1/8	55610
1-1/4		1-1/4	55611
1-1/2		1-1/2	55612



Type AF Metric Standard

Broach Size (mm)	Overall Length	Tooth Height	Tooth Pitch	EDP No. duMONT	EDP No. Hassay Savage
2*	16	3/8	3/8	55570	11701
3*		7/16		55571	11702
4*		1/2		55572	11703
5		9/16		55573	11704
6		3/4		55574	11706
7		7/8	17/32	55576	-
8				55578	11708
9				55580	-
10		7/8		-	11710
5	20	1/2	3/8	-	11705
6		3/4		55575	11707
7		7/8	17/32	55577	-
8				55579	11709
9				55581	-
10				55582	11711
11		1		55583	-
12				55584	11712
13				55585	-
14				55586	11713
15				55587	-
16				55588	11714
17				55589	-
18				55590	11715
19				55591	-
20				55592	11716
22				55593	11717
24				55594	11718
25				55595	11719

*Reinforced body width 3/16" thick

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